Cartridge 9 mm FX® Non-Marking GEN 2, TOXFREE® Primer

SECTION 1. IDENTIFICATION

Product Identifier Cartridge 9 mm FX® Non-Marking GEN 2, TOXFREE® Primer

Other Means of Identification

Revision 2

Product Family

Cartridge, 9 MM GEN 2 **Recommended Use** Cartridge for training use.

Restrictions on Use For military and law enforcement personnel only.

Manufacturer/Supplier General Dynamics - Ordnance and Tactical Systems - Canada Inc, 5, Montée des Arsenaux,

Identifier Repentigny, Québec, J5Z 2P4, 450-581-3080

Emergency Phone No. MD-UN, 1-888-922-3330, (Canada/U.S.A)

SDS No. 5330009 **Date of Preparation** juin 27, 2025

SECTION 2. HAZARD IDENTIFICATION

Classification

Explosive - Division 1.4; Aquatic hazard (Acute) - Category 3

Label Elements



Signal Word: Warning

Hazard Statement(s):

Fire or projection hazard. Harmful to aquatic life.

Prevention:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Keep only in original packaging.

Do not subject to arinding, shock, or friction.

Wear eye protection, protective gloves.

Do not handle until all safety precautions have been read and understood.

Avoid release to the environment.

Response:

In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion.

IF exposed or concerned: Get medical advice/attention.

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Storage:

Store in accordance with local, regional, national and international regulations.

Dispose of contents and container in accordance with local, regional, national and international regulations.

Disposal:

Dispose of contents and container in accordance with local, regional, national and international regulations.

Other Hazards

This product is an explosive article which is composed of a finished cartridge containing various components that are sealed completely within the cartridge. Under normal conditions of handling, no exposure to any of the harmful components inside the cartridge is expected and no health effects are generally expected as supplied. When cartridges are fired, or otherwise discharged, gases, fumes and projectiles may be formed. These gases, fumes and projectiles may contain trace amounts of the components inside the cartridges. These gases, fumes and projectiles may be irritating to the eyes, skin and respiratory tract.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture:

Chemical Name	CAS No.	%	EC Number	Other Names
Copper, metal	7440-50-8	45 - 70	231-159-6	
Zinc metal	7440-66-6	10 - 30	231-175-3	
Poly(oxymethylene)	9002-81-7	10 - 30		Acetal homopolymer; POM
Polypropylene	9003-07-0	1 - 5	618-352-4	PP
Cellulose nitrate	9004-70-0	0.1 - 1	618-392-2	Nitrocellulose; NC
Potassium nitrate	7757-79-1	0.1 - 1	231-818-8	
2,4-Cyclohexadien-1-one, 6-diazo- 2,4-dinitro-	4682-03-5	0.1 - 1	225-134-9	Diazodinitrophenol; DDNP
Glycerol trinitrate	55-63-0	<0.1	200-240-8	Nitroglycerin; NG
1-Tetrazene-1-carboximidic acid, 4- (aminoiminomethyl)-, 2- nitrosohydrazide	109-27-3	<0.1	203-659-4	Tetrazene; GNGT
Aluminum Powder	7429-90-5	<0.1	231-072-3	

Notes

Concentrations are expressed in % weight/weight.

Concentrations listed above are the final concentration in the complete finished cartridge.

The exact concentration of ingredients has been withheld as a trade secret.

SECTION 4. FIRST-AID MEASURES

First-aid Measures

Inhalation

None required under normal conditions.

If projectiles are fired, or otherwise discharged, the following treatment may be necessary:

Move to fresh air.

Get medical advice or attention if you feel unwell or are concerned.

Skin Contact

None required under normal conditions.

If cartridges are fired, or otherwise discharged, the following treatment may be necessary:

Immediately wash gently and thoroughly with lukewarm, gently flowing water and mild soap for 15-20 minutes.

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If exposed or concerned, get medical advice or attention.

Eye Contact

None required under normal conditions.

If cartridges are fired, or otherwise discharged, the following treatment may be necessary:

Immediately rinse the contaminated eye(s) with lukewarm, gently flowing water for 15-20 minutes, while holding the eyelid(s) open.

If eye irritation persists, get medical advice or attention.

Ingestion

None required under normal conditions.

Not expected, based upon the current form of the product.

Most Important Symptoms and Effects, Acute and Delayed

If cartridges are fired, or otherwise discharged, gases, fumes and projections may be formed. These gases, fumes and projections may contain trace amounts of the components inside the cartridges. These gases, fumes and projections may be irritating to the eyes, skin and respiratory tract.

Immediate Medical Attention and Special Treatment

Target Organs

If fired, different decomposition product could have effects on: digestive system, respiratory system, nervous system.

Special Instructions

Treat symptomatically.

Medical Conditions Aggravated by Exposure

None known. If you feel unwell, seek medical advice.

SECTION 5. FIRE-FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media

Explosive product: do not fight the fire.

If fire has not reached explosives:

Use flooding quantities of water or other suitable extinguishing agent. Carbon dioxide, dry chemical powder or appropriate foam.

Unsuitable Extinguishing Media

None known.

Specific Hazards Arising from the Product

Can ignite if strongly heated.

Can be ignited by static discharge.

Ignites readily. When ignited burns vigorously and persistently.

Heating may cause a fire or explosion.

Explosive; fire, blast or projection hazard.

In a fire, the following hazardous materials may be generated: very toxic carbon monoxide, carbon dioxide; nitrogen oxides; corrosive sulfur oxides.

Special Protective Equipment and Precautions for Fire-fighters

Do not fight fire when fire reaches explosives. Risk of explosion.

Evacuate area.

Fight fire from a safe distance or a protected location.

Review Section 6 (Accidental Release Measures) for important information on responding to leaks/spills.

Cargo Fires: Packages bearing the 1.4 label or packages containing material classified as 1.4 are designed or packaged in such manner that when involved in a fire, may burn vigorously with localized detonations and projection of fragments.

Effects are usually confined to immediate vicinity of packages.

If fire threatens cargo area containing packages bearing the 1.4 label or packages containing material classified as 1.4, consider isolating at least 15 meters (50 feet) in all directions. Fight fire with normal precautions from a

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reasonable distance.

Tire or vehicle fires: Use plenty of water - FLOOD it! If water is not available, use CO2, dry chemical or dirt.

Fire-fighters may enter the area if positive pressure SCBA and full Bunker Gear is worn.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment, and Emergency Procedures

Evacuate the area immediately. Isolate the hazard area. Keep out unnecessary and unprotected personnel.

Eliminate all ignition sources. Use grounded, explosion-proof equipment.

Use the personal protective equipment recommended in Section 8 of this safety data sheet.

Environmental Precautions

If the spill is inside a building, prevent product from entering drains, ventilation systems and confined areas.

Do not allow into any sewer, on the ground or into any waterway.

Minimize the use of water to prevent environmental contamination.

It is good practice to prevent releases into the environment.

Methods and Materials for Containment and Cleaning Up

Handle spilled products carefully. Do not subject product to mechanical shock. Remove all sources of ignition. Ventilate the area.

For solid, intact cartridges: pick up and arrange disposal.

If loose powder is present: generously moisten with ethanol and pick up with a cloth. Prevent drying of the material during this process

If spill occurs in an area where there is a fire burning: EVACUATE area. Refer to section 5.

All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Do not operate radio transmitters within 100 meters (330 feet) of electric detonators. Pick up and arrange disposal without creating dust.

Other Information

Contact supplier, local fire and emergency services for help.

Report spills to local health, safety and environmental authorities, as required.

SECTION 7. HANDLING AND STORAGE

Precautions for Safe Handling

Eliminate heat and ignition sources such as sparks, open flames, hot surfaces and static discharge. Post "No Smoking" signs.

Electrically bond and ground equipment. Ground clips must contact bare metal.

Avoid shock, friction or impact. Do not skid, drag or drop containers.

Only use where there is adequate ventilation.

Wear personal protective equipment to avoid direct contact with this chemical.

Disassembly/assembly operations shall be conducted only by experienced personnel qualified to perform the task.

Follow appropriate explosive safety requirements. Local ordinances may apply.

Conditions for Safe Storage

Store in an area that is: cool, temperature-controlled, well-ventilated, out of direct sunlight and away from heat and ignition sources, separate from incompatible materials (see Section 10: Stability and Reactivity). No smoking in the area

Storage area should be clearly identified, clear of obstruction and accessible only to trained and authorized personnel. Store in the original, labelled, shipping container.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

	ACGIH ®	TLV®	OSHA PEL	
Chemical Name	TWA	STEL [C]	TWA	STEL
Copper, metal	0.2 mg/m3	Not established	0.1 mg/m3	Not established

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Zinc metal	Not established	Not established	Not established	Not established
2,4-Cyclohexadien-1-one, 6-diazo-2, 4-dinitro-	Not established	Not established	Not established	Not established
1-Tetrazene-1-carboximidic acid, 4- (aminoiminomethyl)-, 2- nitrosohydrazide	Not established	Not established	Not established	Not established
Polypropylene	Not established	Not established	Not established	Not established
Poly(oxymethylene)	Not established	Not established	5 mg/m3	Not established
Cellulose nitrate	Not established	Not established	Not established	Not established
Potassium nitrate	Not established	Not established	Not established	Not established
Glycerol trinitrate	0.05 ppm Skin	Not established	0.1 mg/m3 Skin	Not established
Aluminum Powder	1 mg/m3 A4	Not established	5 mg/m3	Not established

A4 = Not classifiable as a human carcinogen.

Appropriate Engineering Controls

General ventilation is usually adequate.

Do not allow product to accumulate in the air in work or storage areas, or in confined spaces.

Individual Protection Measures

Eye/Face Protection

Safety glasses with side shields should be used with this product. If necessary, refer to U.S. OSHA 29 1310.133 or Canadian CSA Standard Z94.3-02.

Skin Protection

Not required, if used as directed. Prevent skin contact.

Respiratory Protection

Not normally required if product is used as directed.

Use a NIOSH approved dust respirator if dust levels exceed exposure limits.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Basic Physical and Chemical Properties

Appearance Brass cartridge ending with a plastic sabot.

Odour Odourless
Odour Threshold

pH

Odourless

Not applicable

Not applicable

Melting Point/Freezing Point Not applicable (melting); Not applicable (freezing)

Boiling point/Initial boiling point

Boiling Range

Flash Point

Evaporation Rate

Flammability (solid, gas)

Not applicable

Not applicable

Not applicable

Upper/Lower Flammability or

Explosive Limit

Not applicable (upper); Not applicable (lower)

Vapour Pressure

Vapour Density (air = 1)

Relative Density (water = 1)

Solubility

Not applicable

Not applicable

Insoluble in water

Not applicable

Partition Coefficient, n-Octanol/Water (Log Kow)

Auto-ignition Temperature >= 120 °C (248 °F) (1-Tetrazene-1-carboximidic acid, 4-(aminoiminomethyl)-, 2-

nitrosohydrazide)

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Decomposition Temperature Not applicable

Viscosity Not applicable (kinematic); Not applicable (dynamic)

Other Information

Physical State Solid

SECTION 10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions of use.

Heating may cause a fire or explosion. Explosive; fire, blast or projection hazard.

Sensitive to mechanical impact.

Chemical Stability

Normally stable. Unstable under certain conditions - see Conditions to Avoid.

Possibility of Hazardous Reactions

None expected under normal conditions of storage and use.

Conditions to Avoid

May igniter if primer is struck. Mechanical shock or impact. Friction. Open flames, sparks, static discharge, heat and other ignition sources.

. Temperatures above 120.0 °C (248.0 °F)

Incompatible Materials

Oils, acids, alkalis, ammonium salts, ammonia and other corrosives materials.

Hazardous Decomposition Products

Very toxic carbon monoxide, carbon dioxide; corrosive, oxidizing nitrogen oxides; corrosive sulfur oxides.

Decomposes in the presence of heat. May produce metal oxides and fumes.

SECTION 11. TOXICOLOGICAL INFORMATION

The following hazards are not expected to be present unless the product is fired or otherwise discharged so that gases, fumes and/or projections are created.

Normal handling and shipping should not cause exposure to these hazards.

Likely Routes of Exposure

Inhalation; skin contact; eye contact; ingestion.

Acute Toxicity

Chemical Name	LC50	LD50 (oral)	LD50 (dermal)
Copper, metal	Not available	413 mg/kg (mouse)	375 mg/kg (rabbit)
Zinc metal	Not available	630 mg/kg	Not available
2,4-Cyclohexadien-1-one, 6-diazo-2,4-dinitro-	Not available	Not available	Not available
1-Tetrazene-1-carboximidic acid, 4-(aminoiminomethyl)-, 2-nitrosohydrazide	Not available	Not available	Not available
Polypropylene	Not available	> 8000 mg/kg (rat)	Not available
Poly(oxymethylene)	> 22000 mg/m3 (rat)	> 11000 mg/kg (rat)	Not available
Cellulose nitrate	Not available	5000 mg/kg (rat)	Not available
Potassium nitrate	Not available	3015 mg/kg (rat)	Not available
Glycerol trinitrate	Not available	105 mg/kg (rat)	> 280 mg/kg (rabbit)
Aluminum Powder	> 1000 mg/m3 (male rat) (4-hour exposure)	Not available	Not available

Skin Corrosion/Irritation

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After munitions have been fired, dust, vapours and/or fumes may cause irritation.

Serious Eye Damage/Irritation

After munitions have been fired, dust, vapours and/or fumes may cause irritation.

STOT (Specific Target Organ Toxicity) - Single Exposure

Inhalation

After munitions have been fired, dust, vapours and/or fumes may be irritating to the respiratory system.

May cause depression of the central nervous system. (Nitroglycerin)

Symptoms may include headache, nausea, dizziness, drowsiness and confusion.

Skin Absorption

After munitions have been fired, dust can be absorbed through the pores if left on the skin.

Ingestion

After munitions have been fired, dust, vapours and/or fumes may be absorbed by the digestive system and be irritating.

Can cause effects as described for inhalation.

Aspiration Hazard

Not known to be an aspiration hazard.

STOT (Specific Target Organ Toxicity) - Repeated Exposure

May cause effects similar to STOT (Specific Target Organ Toxicity) - Single Exposure, as described above.

Respiratory and/or Skin Sensitization

Not a respiratory sensitizer. Not a skin sensitizer.

Carcinogenicity

Chemical Name	IARC	ACGIH®	NTP
Copper, metal	Not Listed	Not designated	Not Listed
Zinc metal	Not Listed	Not designated	Not Listed
2,4-Cyclohexadien-1-one, 6-diazo-2,4-dinitro-	Not Listed	Not designated	Not Listed
1-Tetrazene-1-carboximidic acid, 4-(aminoiminomethyl)-, 2-nitrosohydrazide	Not Listed	Not designated	Not Listed
Polypropylene	Group 3	Not designated	Not Listed
Poly(oxymethylene)	Not Listed	Not designated	Not Listed
Cellulose nitrate	Not Listed	Not designated	Not Listed
Potassium nitrate	Not Listed	Not designated	Not Listed
Glycerol trinitrate	Not Listed	Not designated	Not Listed
Aluminum Powder	Not Listed	A4	Not Listed

IARC:

Group 3 – Not classifiable as to its carcinogenicity to humans.

ACGIH®:

A4 – Not classifiable as a human carcinogen.

Key to Abbreviations

ACGIH® = American Conference of Governmental Industrial Hygienists.

IARC = International Agency for Research on Cancer.

NTP = National Toxicology Program.

Reproductive Toxicity

Development of Offspring

Not known to harm the unborn child.

Sexual Function and Fertility

Based on available data, the classification criteria are not met.

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Effects on or via Lactation

No information was located.

Germ Cell Mutagenicity

No information was located.

Interactive Effects

No information was located.

SECTION 12. ECOLOGICAL INFORMATION

No data is available on the product itself. The product should not be allowed to enter drains or water courses, or be deposited where it can affect ground or surface waters.

Ecotoxicity

Toxic to aquatic life, based on acute toxicity tests. (Copper). (Zinc metal). (Aluminum Powder) Harmful to fish,. (Glycerol trinitrate)

Acute Aquatic Toxicity

Chemical Name	LC50 Fish	EC50 Crustacea	ErC50 Algae
Copper, metal	0.0224 mg/L (Oncorhynchus mykiss (rainbow trout); 96-hour)	0.2 mg/L (Daphnia magna (water flea); 48-hour)	Not available
Zinc metal	0.450 mg/L (96-hour)	0.068 mg/L (Daphnia magna (water flea); 48- hour)	0.15 mg/L (72-hour)
2,4-Cyclohexadien-1-one, 6-diazo-2,4-dinitro-	Not available	Not available	Not available
1-Tetrazene-1- carboximidic acid, 4- (aminoiminomethyl)-, 2- nitrosohydrazide	Not available	Not available	Not available
Polypropylene	Not available	Not available	Not available
Poly(oxymethylene)	Not available	Not available	Not available
Cellulose nitrate	Not available	Not available	730 mg/L (Selenastrum capricornutum (algae); 96-hour)
Potassium nitrate	39 mg/L (Daphnia magna (water flea); 96-hour; fresh water; static)	Not available	Not available
Glycerol trinitrate	1.28 mg/L (Lepomis macrochirus (bluegill); 96- hour; static)	Not available	Not available
Aluminum Powder	0.12 mg/L (Oncorhynchus mykiss (rainbow trout); 96-hour; static)	Not available	Not available

Persistence and Degradability

No ingredient of this product or its degradation products is known to be highly persistent.

Bioaccumulative Potential

This product and its degradation products are not known to bioaccumulate.

Mobility in Soil

Not expected.

Other Adverse Effects

No other adverse environmental effects known.

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SECTION 13. DISPOSAL CONSIDERATIONS

Disposal Methods

The recommended means for disposing of scrap material usually involves demilitarization of detonator assembly (i.e.: separating all explosive elements for individual destruction), It can also be done by incineration or open detonation but it is not the preferred way. The facility used for incineration must have been designed specifically for this purpose and meet applicable local, provincial (state) and federal regulations.

Dispose in accordance with all applicable federal, state, provincial and local regulations. Contact your local, state, provincial or federal environmental agency for specific rules.

Dispose of contents and container in accordance with local, regional, national and international regulations.

Contact local environmental authorities for approved disposal or recycling methods in your jurisdiction.

SECTION 14. TRANSPORT INFORMATION

Regulation	UN No.	Proper Shipping Name	Transport Hazard Class(es)	Packing Group
Canadian TDG	UN0012	Cartridges, small arms	1.4S	П
US DOT	UN0012	Cartridges, small arms	1.48	II
IATA (Air)	UN0012	Cartridges, small arms	1.4S	П
IMDG (Marine)	UN0012	Cartridges, small arms	1.48	II

Environmental

Potential Marine Pollutant (Copper, metal)

Hazards

Special Precautions Please note: Avoid shock and friction. Appropriate advice on safety must accompany the

package.

Transport in Bulk according to International Maritime Organization Instruments

Not applicable

Other Information IATA

ERG code: 3L

IMDG

EmS code: F-B, S-X

SECTION 15. REGULATORY INFORMATION

Safety, Health and Environmental Regulations

Canada

Domestic Substances List (DSL) / Non-Domestic Substances List (NDSL)

All ingredients are listed on the DSL or are not required to be listed.

CEPA - National Pollutant Release Inventory (NPRI)

Part 1A. Nickel (and its compounds); Zinc (and its compounds); Nitrate ion in solution at a pH of 6.0 or more. (Potassium nitrate) Aluminum (fume and dust only). (Aluminum Powder). (Nitroglycerin)

USA

Toxic Substances Control Act (TSCA) Section 8(b)

All ingredients are listed on the TSCA Inventory.

SECTION 16. OTHER INFORMATION

SDS Prepared By General Dynamics - Ordnance and Tactical Systems - Canada Inc

Phone No. (450) 581-3080

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Revision Indicators The following SDS content was changed on juin 27, 2025:

SECTION 14. TRANSPORT INFORMATION;

Shipping Information; Other Information.

Key to Abbreviations

ACGIH® = American Conference of Governmental Industrial Hygienists

HSDB® = Hazardous Substances Data Bank

IARC = International Agency for Research on Cancer

NIOSH = National Institute for Occupational Safety and Health

NTP = National Toxicology Program

OSHA = US Occupational Safety and Health Administration

RTECS® = Registry of Toxic Effects of Chemical Substances

Inh = Inhalation

LC = Lethal Concentration

LD = Lethal Dose

EPA = Environmental Protection Agency

PEL = Permissible exposure limit

SDS = Safety Data Sheet

STEL = Short Term Exposure Limit

TDG = Canadian Transportation of Dangerous Goods Act & Regulations

TLV = Threshold Limit Values
TWA = Time Weighted Average

WHMIS = Workplace Hazardous Materials Identification System

N/Ap = Not Applicable

References

CHEMINFO database. Canadian Centre for Occupational Health and Safety (CCOHS). HSDB® database. US National Library of Medicine. Available from Canadian Centre for Occupational Health and Safety (CCOHS).

NIOSH Pocket Guide database. National Institute for Occupational Safety and Health. Available from Canadian Centre for Occupational Health and Safety (CCOHS). Registry of Toxic Effects of Chemical Substances (RTECS®) database. Dassault

Systèmes/BIOVIA ("BIOVIA"). Available from Canadian Centre for Occupational Health and

Safety (CCOHS).

ACGIH, Threshold Limit Values for Chemical Substances and Physical Agents & Biological

Exposure Indices.

Chempendium, HSDB and RTECS database. Available from Canadian Centre for Occupational

Health and Safety (CCOHS).

Disclaimer

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